



TAIWAN IDFL LABORATORY AND INSTITUTE LIMITED  
8F., No. 312, Sec. 2, New Taipei Blvd., Xinzhuang Dist., New Taipei City 242032 Taiwan

# SCOPE CERTIFICATE

Scope Certificate Number: IDF-23-552137

IDFL  
certifies that

**ZIG SHENG INDUSTRIAL CO., LTD.**

集盛實業股份有限公司

Textile Exchange-ID (TE-ID): TE-99970985

IDFL Client Number: 007426

No. 60 & 60-1, Dongwanshou Rd., Guishan District.,  
Taoyuan City, 333025  
Taoyuan, Taiwan

has been audited and found to be in conformity with the

**Global Recycled Standard (GRS) (Version 4.0)**

Products categories mentioned below (and further specified in the product appendix) conform with the standard(s):

**Greige Yarns (PC0030); Dyed Yarns (PC0029); Processed Materials (PC0038); Processed Post-Consumer Materials (PC0035); Processed Pre-Consumer Materials (PC0041)**

Process categories carried out under responsibility of the above mentioned organization for the certified products cover:

**Spinning (PR0027); Trading (PR0030); Manufacturing (PR0016); Extrusion (PR0010); Mechanical Recycling (PR0017)**

This certificate is valid until: **2025-04-16**

Audit criteria: Global Recycled Standard V4.0; Content Claim Standard V3.1; Textile Exchange Standards Claim Policy V1.3

**Place and Date of Issue** (YYYY-MM-DD)

TAIWAN IDFL LABORATORY AND  
INSTITUTE LIMITED, 2024-04-17  
Last Updated: 2024-09-18

Wilford Lieber, CEO

**Certification Body**

IDFL License No: CB-IDF



**Standard**



Certification Body Licensed by: Textile Exchange (TE); Licensing Code: CB-IDF

Certification Body Accredited by: TAF; Accreditation Number: PC054

Inspection Body: TAIWAN IDFL LABORATORY AND INSTITUTE LIMITED

This scope certificate provides no proof that any goods delivered by its holder are Global Recycled Standard (GRS) certified. Proof of Global Recycled Standard (GRS) certification of goods delivered is provided by a valid transaction certificate (TC) or equivalent covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.

To authenticate this certificate, please visit [www.TextileExchange.org/Certificates](https://www.TextileExchange.org/Certificates)

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TE-ID TE-99970985

contact IDFL.



Under the scope of this certificate, the following products are covered.

## Products Appendix

Product Number	Product Category - Product Details	Material Composition*	Standard (Label Grade)	Facility Number
1	Greige Yarns - Dope Dyed Filament (PC0030 - PD0069)	Recycled Post-Consumer Polyamide (nylon) (RM0185) + Polyamide (nylon) (RM0182)	GRS (GRS) GRS (No label)	TE-99970985 TE-99951769 TE-99951770 TE-99951771 TE-99951772 TE-99951773
2	Greige Yarns - Dope Dyed Filament (PC0030 - PD0069)	Recycled Post-Consumer Polyamide (nylon) (RM0185) + Recycled Pre-Consumer Polyamide (nylon) (RM0184) + Polyamide (nylon) (RM0182)	GRS (GRS) GRS (No label)	TE-99970985 TE-99951769 TE-99951770 TE-99951771 TE-99951772 TE-99951773
3	Dyed Yarns - Dope Dyed Filament (PC0029 - PD0069)	Recycled Post-Consumer Polyester (RM0189) + Polyester (RM0186)	GRS (GRS) GRS (No label)	TE-99970985 TE-99951769 TE-99951770 TE-99951771 TE-99951772 TE-99951773
4	Greige Yarns - Filament (PC0030 - PD0069)	Recycled Post-Consumer Polyamide (nylon) (RM0185)	GRS (GRS)	TE-99970985 TE-99951769 TE-99951770 TE-99951771 TE-99951772 TE-99951773
5	Greige Yarns - Filament (PC0030 - PD0069)	Recycled Post-Consumer Polyamide (nylon) (RM0185) + Polyamide (nylon) (RM0182)	GRS (GRS) GRS (No label)	TE-99970985 TE-99951769 TE-99951770 TE-99951771 TE-99951772 TE-99951773
6	Greige Yarns - Filament (PC0030 - PD0069)	Recycled Post-Consumer Polyamide (nylon) (RM0185) + Polyamide (nylon) (RM0182) + Titanium Dioxide Solution (RM0262)	GRS (GRS) GRS (No label)	TE-99970985 TE-99951769 TE-99951770 TE-99951771 TE-99951772 TE-99951773

### Place and Date of Issue (YYYY-MM-DD)

TAIWAN IDFL LABORATORY AND INSTITUTE  
LIMITED, 2024-04-17  
Last Updated: 2024-09-18

  
Wilford Lieber, CEO

### Certification Body

IDFL License No: CB-IDF



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Product Number	Product Category - Product Details	Material Composition*	Standard (Label Grade)	Facility Number
7	Greige Yarns - Filament (PC0030 - PD0069)	Recycled Post-Consumer Polyamide (nylon) (RM0185) + Recycled Pre-Consumer Polyamide (nylon) (RM0184) + Polyamide (nylon) (RM0182)	GRS (GRS) GRS (No label)	TE-99970985 TE-99951769 TE-99951770 TE-99951771 TE-99951772 TE-99951773
8	Greige Yarns - Filament (PC0030 - PD0069)	Recycled Post-Consumer Polyester (RM0189)	GRS (GRS)	TE-99970985 TE-99951769 TE-99951770 TE-99951771 TE-99951772 TE-99951773
9	Greige Yarns - Filament (PC0030 - PD0069)	Recycled Post-Consumer Polyester (RM0189) + Acetate (RM0218)	GRS (GRS) GRS (No label)	TE-99970985 TE-99951769 TE-99951770 TE-99951771 TE-99951772 TE-99951773
10	Greige Yarns - Filament (PC0030 - PD0069)	Recycled Post-Consumer Polyester (RM0189) + Polyamide (nylon) (RM0182)	GRS (GRS) GRS (No label)	TE-99970985 TE-99951769 TE-99951770 TE-99951771 TE-99951772 TE-99951773
11	Greige Yarns - Filament (PC0030 - PD0069)	Recycled Post-Consumer Polyester (RM0189) + Polyester (RM0186)	GRS (GRS) GRS (No label)	TE-99970985 TE-99951769 TE-99951770 TE-99951771 TE-99951772 TE-99951773
12	Greige Yarns - Filament (PC0030 - PD0069)	Recycled Post-Consumer Polyester (RM0189) + Polyester (RM0186) + Solvent Violet 13 (RM0262)	GRS (GRS) GRS (No label)	TE-99970985 TE-99951769 TE-99951770 TE-99951771 TE-99951772 TE-99951773
13	Greige Yarns - Filament (PC0030 - PD0069)	Recycled Pre-Consumer Polyamide (nylon) (RM0184)	GRS (GRS)	TE-99970985 TE-99951769 TE-99951770 TE-99951771 TE-99951772 TE-99951773

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Product Number	Product Category - Product Details	Material Composition*	Standard (Label Grade)	Facility Number
14	Greige Yarns - Filament (PC0030 - PD0069)	Recycled Pre-Consumer Polyamide (nylon) (RM0184) + Polyamide (nylon) (RM0182)	GRS (GRS) GRS (No label)	TE-99970985 TE-99951769 TE-99951770 TE-99951771 TE-99951772 TE-99951773
15	Greige Yarns - Filament (PC0030 - PD0069)	Recycled Pre-Consumer Polyamide (nylon) (RM0184) + Recycled Post-Consumer Polyamide (nylon) (RM0185)	GRS (GRS)	TE-99970985 TE-99951769 TE-99951770 TE-99951771 TE-99951772 TE-99951773
16	Processed Materials - Chips (pellets) (PC0038 - PD0085)	Recycled Post-Consumer Polyester (RM0189) + Recycled Pre-Consumer Polyester (RM0188)	GRS (GRS)	TE-99970985 TE-99951769 TE-99951770 TE-99951771 TE-99951772 TE-99951773
17	Processed Post-Consumer Materials - Chips (pellets) (PC0035 - PD0085)	Recycled Post-Consumer Polyamide (nylon) (RM0185)	GRS (GRS) GRS (No label)	TE-99970985 TE-99951769 TE-99951770 TE-99951771 TE-99951772 TE-99951773
18	Processed Post-Consumer Materials - Chips (pellets) (PC0035 - PD0085)	Recycled Post-Consumer Polyamide (nylon) (RM0185) + Acid modified polyolefin (RM0262)	GRS (GRS) GRS (No label)	TE-99970985 TE-99951769 TE-99951770 TE-99951771 TE-99951772 TE-99951773
19	Processed Post-Consumer Materials - Chips (pellets) (PC0035 - PD0085)	Recycled Post-Consumer Polyamide (nylon) (RM0185) + Glass Fiber (RM0242) + Polyamide (nylon) (RM0182)	GRS (GRS) GRS (No label)	TE-99970985 TE-99951769 TE-99951770 TE-99951771 TE-99951772 TE-99951773
20	Processed Post-Consumer Materials - Chips (pellets) (PC0035 - PD0085)	Recycled Post-Consumer Polyester (RM0189)	GRS (GRS)	TE-99970985 TE-99951769 TE-99951770 TE-99951771 TE-99951772 TE-99951773

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Product Number	Product Category - Product Details	Material Composition*	Standard (Label Grade)	Facility Number
21	Processed Pre-Consumer Materials - Chips (pellets) (PC0041 - PD0085)	Recycled Pre-Consumer Polyamide (nylon) (RM0184)	GRS (GRS)	TE-99970985 TE-99951769 TE-99951770 TE-99951771 TE-99951772 TE-99951773
22	Processed Pre-Consumer Materials - Chips (pellets) (PC0041 - PD0085)	Recycled Pre-Consumer Polyamide (nylon) (RM0184) + Glass Fiber (RM0242)	GRS (GRS) GRS (No label)	TE-99970985 TE-99951769 TE-99951770 TE-99951771 TE-99951772 TE-99951773
23	Processed Pre-Consumer Materials - Chips (pellets) (PC0041 - PD0085)	Recycled Pre-Consumer Polyamide (nylon) (RM0184) + Polyamide (nylon) (RM0182)	GRS (GRS) GRS (No label)	TE-99970985 TE-99951769 TE-99951770 TE-99951771 TE-99951772 TE-99951773
24	Greige Yarns - Filament (PC0030 - PD0069)	Recycled Post-Consumer Polyester (RM0189) + Recycled Pre-Consumer Polyamide (nylon) (RM0184)	GRS (GRS)	TE-99970985 TE-99951769 TE-99951770 TE-99951771 TE-99951772 TE-99951773
25	Greige Yarns - Core-spun yarns (PC0030 - PD0071)	Recycled Pre-Consumer Polyamide (nylon) (RM0184) + Elastane (spandex) (RM0160)	GRS (GRS) GRS (No label)	TE-99970985 TE-99951769 TE-99951770 TE-99951771 TE-99951772 TE-99951773
26	Greige Yarns - Filament (PC0030 - PD0069)	Recycled Pre-Consumer Polyamide (nylon) (RM0184) + Polyester (RM0186)	GRS (GRS) GRS (No label)	TE-99970985 TE-99951769 TE-99951770 TE-99951771 TE-99951772 TE-99951773

Note: \*Quantification (percentages) of material composition is optional. [ ] Square brackets refer to certified components of a product.

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Under the scope of this certificate, the following facilities have been audited and found to be in conformity.

### Site Appendix

Facility Name - TE-ID	Address	Process Categories
ZIG SHENG INDUSTRIAL CO., LTD. (main) - TE-99970985	No. 60 & 60-1, Dongwanshou Rd., Guishan District., Taoyuan City, 333025 Taoyuan, Taiwan	Spinning (PR0027)
ZIG SHENG INDUSTRIAL CO., LTD. - TAIPEI OFFICE - TE-99951769	2F., No. 70, Xining N. Rd., Datong Dist., Taipei City, 103601 Taipei, Taiwan	Trading (PR0030)
ZIG SHENG INDUSTRIAL CO., LTD. - KUANYIN FACTORY II - TE-99951770	No. 522, Sec. 1, Chenggong Rd., Guanyin Dist., Taoyuan City Taoyuan City, 328453 Taoyuan, Taiwan	Manufacturing (PR0016); Spinning (PR0027)
ZIG SHENG INDUSTRIAL CO., LTD. - KUANYIN FACTORY III - TE-99951771	No. 506, Sec. 1, Chenggong Rd., Guanyin Dist., Taoyuan City, 328453 Taoyuan, Taiwan	Extrusion (PR0010); Mechanical Recycling (PR0017); Spinning (PR0027)
ZIG SHENG INDUSTRIAL CO., LTD. - KUANYIN FACTORY IV - TE-99951772	No. 2, Ronggong S. Rd., Guanyin Dist., Taoyuan City, 328453 Taoyuan, Taiwan	Spinning (PR0027)
ZIG SHENG INDUSTRIAL CO., LTD. - DAYUAN FACTORY - TE-99951773	No. 17, Dagong Rd., Dayuan Dist., Taoyuan City, 337012 Taoyuan, Taiwan	Extrusion (PR0010); Mechanical Recycling (PR0017); Spinning (PR0027)

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